

TIGHTENING TORQUE SPECIFICATION

Fastening part	Tightening torque		
	N•m	kg-m	lb-ft
Oil level/filler and drain plugs	23	2.3	17.0
Back up light and 4WD switches	20	2.0	14.5
Control lever locating bolts	17	1.7	12.5
Reverse gear shift limit bolt	23	2.3	17.0
Select return spring bolts	35	3.5	25.5
Shift lever case plate screws	9	0.9	6.5
Gear shift case bolts	13	1.3	9.5
Center bearing plate bolts	6	0.6	4.0
Reverse idle gear shaft bolt	23	2.3	17.0
Locating spring bolts	28	2.8	20.0
Upper case bolts	23	2.3	17.0
Input shaft retainer bolts	23	2.3	17.0
Clutch housing bolts	50	5.0	36.5
Rear case bolts	23	2.3	17.0
Transfer to transmission bolts	23	2.3	17.0

REQUIRED SERVICE MATERIAL

Material	Recommended SUZUKI product (Part number)	Use
Lithium grease	SUZUKI SUPER GREASE A (99000-25010)	<ul style="list-style-type: none"> • Oil seal lips • Select return system
Thread lock cement	THREAD LOCK CEMENT SUPER 1333B (99000-32020)	<ul style="list-style-type: none"> • Shift control lever locating bolts • Reverse gear shift limit bolt • Counter shaft bearing plate bolts
Sealant	SUZUKI BOND No. 1215 (99000-31110)	<ul style="list-style-type: none"> • Oil Drain and level/filler plugs • Mating surface of gear shift lever case • Rubber plug for interlock ball bore • Upper case mating surface • Mating surface of input shaft bearing retainer • Input shaft retainer bolts • Rear case mating surface